

Customized FORM PTO-1390		U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE		ATTORNEY DOCKET NO. P07231US00/LRP	
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371				U.S. APPLICATION NO. 09/856838	
INTERNATIONAL APPLICATION NO. PCT/TR99/02746		INTERNATIONAL FILING DATE 9 November 1999		PRIORITY DATE CLAIMED 30 November 1998	
TITLE OF INVENTION: METHOD FOR PREPARING A COLLAGEN MATERIAL WITH CONTROLLED IN VIVO DEGRADATION					
APPLICANT(S) FOR DO/EO/US: BAYON ET AL. <i>BAYON IVES</i>					
Applicant herewith submits to the US Designated/Elected Office (DO/EO/US) the following items and other information:					
<input checked="" type="checkbox"/>	1. This is a FIRST submission of items concerning a filing under 35 U.S.C. 371.				
<input type="checkbox"/>	2. This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 USC 371.				
<input checked="" type="checkbox"/>	3. This express request to begin national examination procedures (35 USC 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 USC 371(b) and PCT Art. 22 and 39(1).				
<input checked="" type="checkbox"/>	4. A proper Demand for International Preliminary Examination was made by the 19 th month from the earliest claimed priority date.				
<input checked="" type="checkbox"/>	5. A copy of the International Application as filed (35 U.S.C. 371 (c)(2))				
<input type="checkbox"/>	a. is transmitted herewith (required only if not transmitted by the International Bureau).				
<input checked="" type="checkbox"/>	b. has been transmitted by the International Bureau.				
<input type="checkbox"/>	c. is not required, as the application was filed in the United States Receiving Office (RO/US).				
<input checked="" type="checkbox"/>	6. A translation of the International Application into English (35 U.S.C. 371(c)(2)).				
<input type="checkbox"/>	7. Amendments to the claims of the International Appln. under PCT Article 19 (35 USC 371 (c)(3))				
<input type="checkbox"/>	a. are transmitted herewith (required only if not transmitted by the International Bureau).				
<input type="checkbox"/>	b. have been transmitted by the International Bureau.				
<input type="checkbox"/>	c. have not been made; however, the time limit for making such amendments had NOT expired.				
<input type="checkbox"/>	d. have not been made and will not be made.				
<input type="checkbox"/>	8. A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).				
<input checked="" type="checkbox"/>	9. An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).				
<input type="checkbox"/>	10. A translation of the annexes to the Int'l Prelim. Exam. Report under PCT Article 36 (35 U.S.C. 371(c)(5)).				
Items 11 to 20 below concern document(s) or information included:					
<input type="checkbox"/>	11. An Information Disclosure Statement under 37 C.F.R. 1.97 and 1.98.				
<input checked="" type="checkbox"/>	12. An Assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.				
<input checked="" type="checkbox"/>	13. A First preliminary amendment .				
<input type="checkbox"/>	14. A Second or Subsequent preliminary amendment.				
<input type="checkbox"/>	15. A substitute specification.				
<input type="checkbox"/>	16. A change of power of attorney and/or address letter.				
<input type="checkbox"/>	17. A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 & 35 USC 1.821-825.				
<input type="checkbox"/>	18. A second copy of the published international application under 35 USC 154(d)(4).				
<input type="checkbox"/>	19. A second copy of the English translation of the international application under 35 USC 154(d)(4).				
<input type="checkbox"/>	20. Other items or information:				
A copy of the Notification of Missing Requirements under 35 U.S.C. 371.					
<input checked="" type="checkbox"/>	In the event that a petition for extension of time is required to be submitted herewith, and in the event that a separate petition does not accompany this response, applicant hereby petitions under 37 CFR 1.136(a) for an extension of time of as many months as are required to render this submission timely. Any fee is authorized in 17(e).				

Date: May 29, 2001

U.S. APPLICATION NO. 097856858		INTERNATIONAL APPLICATION NO. PCT/FR99/02746		ATTORNEY DOCKET NO. P07131US00/LRP	
X 21. The following fees are submitted:					CALCULATIONS PTO USE ONLY
Basic National Fee (37 CFR 1.492 (a) (1)-(5):					
Neither Int'l Prelim. Exam. fee nor Int'l Search fee paid to USPTO				\$1000	
X Search Report has been prepared by the EPO or JPO				\$ 860	
No Int'l Prelim. Ex. fee paid to USPTO but Int'l Search fee paid to USPTO				\$ 710	
International preliminary examination fee paid to USPTO				\$ 690	
Int'l Prelim. Ex. fee paid to USPTO & all claims satisfied PCT Art. 33(1)-(4)				\$ 100	
ENTER APPROPRIATE BASIC FEE AMOUNT =				\$ 860	
Surcharge of \$130 for furnishing the oath or declaration later than [] 20 mos. from the earliest claimed priority date (37 CFR 1.492(e)). [] 30 mos. +					\$
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE		
Total Claims	26 - 20 =	6	X \$18 =	\$108	
Independent Claims	2 - 03 =	0	X \$80 =	\$0	
Multiple Dependent Claim(s) (if applicable)			+ \$270 =	\$	
TOTAL OF ABOVE CALCULATIONS =				\$968	
X Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.				-	\$484
SUBTOTAL =				\$484	
Processing fee of \$130 for furnishing the English translation later than [] 20 mos. from the earliest claimed priority date (37 CFR 1.492(f)). [] 30 mos. +				\$	
TOTAL NATIONAL FEE =				\$484	
X Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40 per property				+	\$40
TOTAL FEES ENCLOSED =				\$524.00	
Amount to be				Refunded	\$
				Charged	\$
X a. A check in the amount of \$524.00 to cover the above fees is enclosed. b. Please charge my Deposit Account No. in the amount of \$ to cover the above fees. c. The Commissioner is hereby authorized to charge any additional fees required or credit overpayment to Deposit Account No. 12-0555.					
Note: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.					
SEND ALL CORRESPONDENCE TO: Linda R. Poteate At the address (below) of CUSTOMER NO. 000881. LARSON & TAYLOR, PLC 1199 NORTH FAIRFAX ST. SUITE 900 ALEXANDRIA, VA 22314			SIGNATURE: <u>Douglas E. Jackson</u> NAME: Douglas E. Jackson REG. NO.: 28,528 PHONE NO.: 703-739-4900 Date: May 29, 2001		

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Patent

In re patent application of: BAYON ET AL.

Serial No.: Unassigned

Filed: May 29, 2001

For: METHOD FOR PREPARING A COLLAGE
MATERIAL WITH CONTROLLED IN VIVO
DEGRADATION

Examiner: Unassigned

Art Unit: Unassigned

Docket No.: P07231US00/LRP

PRELIMINARY AMENDMENT

Assistant Commissioner of Patents

Washington, D.C. 20231

SIR:

Prior to examination, please amend the above-identified application as follows:

IN THE CLAIMS

A clean version of all pending claims is provided herewith in **Attachment A**. It will be noted that claims 3-7, 9, 10, 12, 13, 15-17, 19-22, 25 and 26 have been amended relative to the previously provided version as shown by the marked up version thereof in **Attachment B** provided herewith.

IN THE ABSTRACT

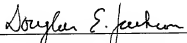
Please add the Abstract of the Disclosure submitted herewith on a separate page.

REMARKS

The present amendment is made to eliminate multiple dependent claims and thus eliminate the requirement for a multiple dependent claim fee and to add an Abstract of the Disclosure to conform with U.S. practice.

Respectfully submitted,

Date: May 29, 2001


By: Douglas E. Jackson
Registration No.: 28,518

LARSON & TAYLOR, PLC • 1199 North Fairfax St. • Suite 900 • Alexandria, VA 22314 • (703) 739-4900

ATTACHMENT A

Clean Replacement/New Claims (entire set of pending claims)

Following herewith is a clean copy of the entire set of pending claims.

1. A process for preparing a crosslinked collagenic material which is biocompatible and nontoxic and has a controlled *in vivo* rate of biodegradation, characterized in that it comprises subjecting a collagenic component substantially free of any complementary crosslinking agent, and preferably not crosslinked, in the wet state to irradiation by beta rays, the collagenic material obtained being sterile and biodegradable over a few days to several weeks.
2. The process as claimed in claim 1, characterized in that the collagenic compound has a moisture content of greater than 30%, preferably greater than 40%.
3. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component is in the form of a gel.
4. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component is in the form of an aqueous solution.
5. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component has a neutral pH, preferably between 6.5 and 8.
6. (AMENDED) The process as claimed in claim 1, characterized in that the concentration of the collagenic component (solids content) is a minimum of 0.5% and preferably greater than 2.5%.

7. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component consists of or comprises collagen that has at least partially lost its helical structure.
8. The process as claimed in claim 7, characterized in that the collagen that has at least partially lost its helical structure is formed from unhydrolyzed collagen consisting mostly of α chains.
9. (AMENDED) The process as claimed in claim 7, characterized in that the collagenic component consists of or comprises collagen that has at least partially lost its helical structure by heating above 37°C, preferably between 40 and 50°C.
10. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component consists of or comprises oxidized collagen.
11. The process as claimed in claim 10, characterized in that the oxidized collagen consists of collagen modified by oxidative scission using periodic acid or one of its salts.
12. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component comprises collagen functionalized at the level of the amino and/or carboxyl functional groups of the amino acids.
13. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component comprises a macromolecular hydrophilic additive.
14. The process as claimed in claim 12, characterized in that the macromolecular hydrophilic additive has a molecular weight greater than 3 000 daltons.

15. (AMENDED) The process as claimed in claim 13, characterized in that the macromolecular hydrophilic additive is a hydrophilic polymer having a molecular weight of between 3 000 and 20 000 daltons.
16. (AMENDED) The process as claimed in claim 13, characterized in that the macromolecular hydrophilic additive is polyethylene glycol.
17. (AMENDED) The process as claimed in claim 13, characterized in that the macromolecular hydrophilic additive is chosen from polysaccharides, especially starch, dextran and cellulose, or mucopolysaccharides.
18. The process as claimed in claim 17, characterized in that the macromolecular hydrophilic additive is a polysaccharide in oxidized form.
19. The process as claimed in claim 1, characterized in that the collagenic component is irradiated with a dose of 5 to 50 kGy.
20. (AMENDED) The process as claimed in claim 19, characterized in that the collagenic component is irradiated with a dose of 20 to 50 kGy, preferably 25 to 35 kGy.
21. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component is irradiated by beta rays, the resulting collagenic material being highly crosslinked and biodegradable *in vivo* over several weeks.
22. (AMENDED) The process as claimed in claim 1, characterized in that the collagenic component in the wet state is combined with a network of collagen fibers preferably of helical structure, prior to its irradiation.
23. The process as claimed in claim 22, characterized in that the network of collagen fibers consists of a compress of compacted fibers, obtained from an acid solution of native collagen, by treatment using periodic acid or one of its salts, formation

of fibers and then crosslinking by neutralization, the resulting crosslinked collagen fibers of helical structure being compressed by applying pressure, and in that a solution of a collagenic component is deposited on said compress and then the assembly is irradiated by beta rays.

24. A collagenic bicomposite which is biocompatible, nontoxic and sterile, has a controlled *in vivo* rate of biodegradation and is able to be applied by sutures or staples, characterized in that it comprises only, or mainly, two layers intimately associated and crosslinked with interpenetration of the crosslinked networks, one of said layers being formed from a film based on a crosslinked collagenic component and the other from a compacted compress formed from crosslinked collagen fibers rendered insoluble, especially collagen fibers having a helical structure, prepared from collagen dissolved or dispersed in an aqueous solution.
25. (AMENDED) The collagenic bicomposite as claimed in claim 24, characterized in that it is crosslinked by the process characterized in that the collagenic component in the wet state is combined with a network of collagen fibers preferably of helical structure, prior to its irradiation.
26. (AMENDED) The collagenic bicomposite as claimed in claim 24, characterized in that the collagenic component comprises one of (a) collagen that has at least partially lost its helical structure, (b) oxidized collagen, or (c) a macromolecular hydrophilic additive.

ATTACHMENT B

Marked Up Replacement Claims

Following herewith is a marked up copy of each rewritten claim together with all other pending claims.

1. A process for preparing a crosslinked collagenic material which is biocompatible and nontoxic and has a controlled *in vivo* rate of biodegradation, characterized in that it comprises subjecting a collagenic component substantially free of any complementary crosslinking agent, and preferably not crosslinked, in the wet state to irradiation by beta rays, the collagenic material obtained being sterile and biodegradable over a few days to several weeks.
2. The process as claimed in claim 1, characterized in that the collagenic compound has a moisture content of greater than 30%, preferably greater than 40%.
3. (AMENDED) The process as claimed in ~~either of claims 1 and 2~~ claim 1, characterized in that the collagenic component is in the form of a gel.
4. (AMENDED) The process as claimed in ~~either of claims 1 and 2~~ claim 1, characterized in that the collagenic component is in the form of an aqueous solution.
5. (AMENDED) The process as claimed in ~~any one of the preceding claims~~ claim 1, characterized in that the collagenic component has a neutral pH, preferably between 6.5 and 8.
6. (AMENDED) The process as claimed in ~~any one of the preceding claims~~ claim 1, characterized in that the concentration of the collagenic component (solids content) is a minimum of 0.5% and preferably greater than 2.5%.

7. (AMENDED) The process as claimed in ~~any one of the preceding claims~~ claim 1, characterized in that the collagenic component consists of or comprises collagen that has at least partially lost its helical structure.
8. The process as claimed in claim 7, characterized in that the collagen that has at least partially lost its helical structure is formed from unhydrolyzed collagen consisting mostly of α chains.
9. (AMENDED) The process as claimed in ~~either of claims 7 and 8~~ claim 7, characterized in that the collagenic component consists of or comprises collagen that has at least partially lost its helical structure by heating above 37°C, preferably between 40 and 50°C.
10. (AMENDED) The process as claimed in ~~any one of claims 1 to 6~~ claim 1, characterized in that the collagenic component consists of or comprises oxidized collagen.
11. The process as claimed in claim 10, characterized in that the oxidized collagen consists of collagen modified by oxidative scission using periodic acid or one of its salts.
12. (AMENDED) The process as claimed in ~~any one of claims 1 to 6~~ claim 1, characterized in that the collagenic component comprises collagen functionalized at the level of the amino and/or carboxyl functional groups of the amino acids.
13. (AMENDED) The process as claimed in ~~any one of the preceding claims~~ claim 1, characterized in that the collagenic component comprises a macromolecular hydrophilic additive.
14. The process as claimed in claim 12, characterized in that the macromolecular hydrophilic additive has a molecular weight greater than 3 000 daltons.

15. (AMENDED) The process as claimed in ~~either of claims 13 and 14~~ claim 13, characterized in that the macromolecular hydrophilic additive is a hydrophilic polymer having a molecular weight of between 3 000 and 20 000 daltons.
16. (AMENDED) The process as claimed in ~~any one of claims 13 to 15~~ claim 13, characterized in that the macromolecular hydrophilic additive is polyethylene glycol.
17. (AMENDED) The process as claimed in ~~any one of claims 13 to 16~~ claim 13, characterized in that the macromolecular hydrophilic additive is chosen from polysaccharides, especially starch, dextran and cellulose, or mucopolysaccharides.
18. The process as claimed in claim 17, characterized in that the macromolecular hydrophilic additive is a polysaccharide in oxidized form.
19. The process as claimed in ~~any one of the preceding claims~~ claim 1, characterized in that the collagenic component is irradiated with a dose of 5 to 50 kGy.
20. (AMENDED) The process as claimed in ~~any one of the preceding claims~~ claim 19, characterized in that the collagenic component is irradiated with a dose of 20 to 50 kGy, preferably 25 to 35 kGy.
21. (AMENDED) The process as claimed in ~~any one of the preceding claims~~ claim 1, characterized in that the collagenic component is irradiated by beta rays, the resulting collagenic material being highly crosslinked and biodegradable *in vivo* over several weeks.

22. (AMENDED) The process as claimed in ~~any one of the preceding claims~~ claim 1, characterized in that the collagenic component in the wet state is combined with a network of collagen fibers preferably of helical structure, prior to its irradiation.
23. The process as claimed in claim 22, characterized in that the network of collagen fibers consists of a compress of compacted fibers, obtained from an acid solution of native collagen, by treatment using periodic acid or one of its salts, formation of fibers and then crosslinking by neutralization, the resulting crosslinked collagen fibers of helical structure being compressed by applying pressure, and in that a solution of a collagenic component is deposited on said compress and then the assembly is irradiated by beta rays.
24. A collagenic bicomposite which is biocompatible, nontoxic and sterile, has a controlled *in vivo* rate of biodegradation and is able to be applied by sutures or staples, characterized in that it comprises only, or mainly, two layers intimately associated and crosslinked with interpenetration of the crosslinked networks, one of said layers being formed from a film based on a crosslinked collagenic component and the other from a compacted compress formed from crosslinked collagen fibers rendered insoluble, especially collagen fibers having a helical structure, prepared from collagen dissolved or dispersed in an aqueous solution.
25. (AMENDED) The collagenic bicomposite as claimed in claim 24, characterized in that it is crosslinked by the process ~~according to either of claims 22 and 23~~ characterized in that the collagenic component in the wet state is combined with a network of collagen fibers preferably of helical structure, prior to its irradiation.
26. (AMENDED) The collagenic bicomposite as claimed in ~~either of claims 24 and 25~~ claim 24, characterized in that the collagenic component ~~is as defined in any one of claims 7 to 18~~ comprises one of (a) collagen that has at least partially lost its helical structure, (b) oxidized collagen, or (c) a macromolecular hydrophilic additive.

ABSTRACT OF THE DISCLOSURE

The invention concerns a method for preparing a non-toxic, sterile, biocompatible, crosslinked collagen material with controlled in vivo biodegradation speed. It consists in subjecting a collagen constituent, either to beta radiation, or to gamma radiation. The collagen material obtained is biodegradable in a few days depending on the type of irradiation used.

10
20
30
40
50
60
70
80
90
100
110
120
130
140
150
160
170
180
190
200
210
220
230
240
250
260
270
280
290
300
310
320
330
340
350
360
370
380
390
400
410
420
430
440
450
460
470
480
490
500
510
520
530
540
550
560
570
580
590
600
610
620
630
640
650
660
670
680
690
700
710
720
730
740
750
760
770
780
790
800
810
820
830
840
850
860
870
880
890
900
910
920
930
940
950
960
970
980
990
1000

PREPARATION OF A COLLAGENIC MATERIAL WITH CONTROLLED
IN VIVO DEGRADATION.

- 5 The present invention relates to a process for preparing a collagenic material making it possible to control the rate of *in vivo* biodegradation of this material.
- 10 It relates more particularly to a process for treating a collagenic component making it possible to obtain materials whose stability and mechanical properties can be varied depending on the conditions of said treatment, said materials being suitable for diverse
- 15 biomedical applications of collagen.

Collagen-based biomaterials are currently used in many applications, having the major advantage of being resorbable. However, depending on their applications,

20 it is necessary to control their biological degradation. This is because the mechanical properties of the implanted collagenic material have to deteriorate progressively and said material must finally be entirely digested over a defined period.

25 Depending on the applications of these collagen-based biomaterials, the degradation of the latter must in general take place over a time ranging from a few days to a few weeks.

30 To achieve these objectives, the collagen properties may be modified in several possible ways. Thus, it is known in the art to carry out treatments resulting in the formation of ionic bonds, hydrogen bonds or

35 covalent bonds (Chvapil et al., in *International Review of Connective Tissue Research*, Vol. 6, ed. D.A. Hall and D.S. Jackson, Academic Press, UK, 1973, 1-61).

The creation of intermolecular links increases the biodegradation time of the collagenic material and the mechanical strength of the collagen fibers, while reducing the water absorptivity, the solubility and the rate of enzymatic degradation of these fibers (Pachence et al., *Medical Device & Diagnostic Industry*, 1987, 9, 46-55).

Thus, processes have been proposed in the art which allow the collagen to be crosslinked either by physical methods or by chemical methods.

The chemical methods use crosslinking agents such as aldehyde compounds, among which may be mentioned, in particular, formaldehyde, glutaraldehyde, succinaldehyde, glyoxal and acrolein, or else carbodiimides, diisocyanates and azide derivatives (Pachence et al., *Medical Device & Diagnostic Industry*, 1987, 9, 46-55; Weadock et al., *Biomat. Med. Dev. Art. Org.*, 1983-84, 11, 293-318; BIOETICA and INSERM, FR 2 617 855).

Aldehyde compounds are, to be sure, the most widely used crosslinking agents but they generate potentially cytotoxic biomaterials.

It is desirable to introduce as few chemicals as possible into an implantable biomaterial, since these additives cause complications and regulatory constraints of increasing severity in order to demonstrate the lack of toxicity of such chemicals.

Moreover, a process is known in the prior art for modifying the collagen by forming aldehyde functions within the collagen itself, by oxidative scission using periodic acid or one of its salts, this treatment crosslinking the collagen at neutral or basic pH (M. Tardy and J.L. Tayot, US 4 931 546).

Finally, it has also been proposed in the prior art to modify the properties of the collagen by functionalizing the amino and carboxyl groups of the amino acids that it contains. According to this approach, charge and polarity modifications may thus slow down or accelerate the degradation of collagen (Green et al., *Biochem. J.*, 1953, 154, 181-7; Gustavson, *Ark. Kemi.*, 1961, 55, 541-6).

As regards the physical methods, these include dehydration, aging, heating in the absence of moisture, and irradiation by ultraviolet rays or by beta or gamma rays.

Of these, irradiation treatment with beta or gamma rays is used to sterilize dehydrated collagenic materials, but, in the light of the existing literature, results in materials whose strength cannot easily be predicted.

The various parameters that can influence this type of treatment are not sufficiently well known to allow the quality of the resulting collagenic biomaterials to be controlled, particularly from the point of view of their mechanical strength and their rate of biodegradation (Sintzel et al., *Drug Dev. Ind. Pharm.*, 1997, 23, 857-878).

Patent US 5 035 715 describes irradiation by gamma rays of a substantially moisture-free mixture of collagen and a mineral material, thereby obtaining a certain amount of crosslinking.

Patent EP 0 351 296 describes gamma irradiation of collagen beads, making it possible to increase their density.

Application WO 95/34332 describes the sterilization of a valvular prosthesis made from porcine tissue, and therefore containing collagen, by an electron beam or

by X-ray or gamma irradiation. Beta-type electron irradiation of the prosthesis, slightly crosslinked beforehand by a chemical agent, results in less degradation than gamma irradiation. This document does not teach that it is possible to increase the crosslinking and the degradation resistance of such a valve by beta radiation. On the contrary, it teaches that beta radiation has hardly any influence on the crosslinking.

Patent US 5 674 290 describes the sterilization by gamma irradiation of collagenic implants having a high water content, in a sealed envelope transparent to gamma radiation. When this teaching is applied to collagen, the collagen is precrosslinked by a chemical agent. This documents states that, unlike sterilization of a dry collagenic material by gamma irradiation, sterilization of wet collagenic material by gamma radiation only modifies the enzymatic degradability of the material very slightly. The document suggests, erroneously, that sterilization of such a material by an electron beam would be equivalent to sterilization by irradiation by gamma sterilization.

It may therefore be stated that the various known treatments in the prior art allowing certain properties of collagenic materials to be varied either generate undesirable or potential toxicities in the envisioned applications, or are difficult or expensive to implement, or do not allow effective control of the properties of the final material obtained.

It is an objective of the present invention to provide a treatment making it possible to obtain collagenic materials whose rate of degradation in vivo and whose mechanical properties can be varied according to the potential applications of said materials.

It is another objective of the invention to provide a treatment process resulting in a ready-to-use biomaterial by simultaneously carrying out crosslinking and sterilization of the collagenic material.

For this purpose, the subject of the present invention is a process for preparing a crosslinked collagenic material which is biocompatible and nontoxic and has a controlled *in vivo* rate of biodegradation, characterized in that it comprises subjecting a collagenic component in the wet state to irradiation by beta rays, the collagenic material obtained being sterile and biodegradable over a few days to several weeks.

The subject of the invention is also the aforementioned process characterized in that the collagenic component in the wet state is combined, prior to its irradiation, with a network of collagen fibers, preferably of helical structure.

The invention also relates to materials obtained by the above process.

The invention also relates to a bicomposite which is biocompatible, nontoxic and sterile, has a controlled *in vivo* rate of biodegradation and is able to be applied by sutures or staples, characterized in that it comprises only, or mainly, two layers intimately associated and crosslinked with interpenetration of the crosslinked networks, one of said layers being formed from a film based on a crosslinked collagenic component and the other from a compacted compress formed from crosslinked collagen fibers rendered insoluble, especially collagen fibers having a helical structure, prepared from collagen dissolved or dispersed in an aqueous solution.

The inventors have discovered, most surprisingly and unpredictably, that the properties of collagenic materials depend on the mode of irradiation - beta or gamma radiation.

In particular, they have discovered that the degree of hydration of the irradiated material itself plays a decisive role in the final properties of the resulting collagenic material.

Specifically, they have found that the results obtained are markedly different according to the nature of the collagenic component treated and according to the irradiation sterilization conditions applied.

Thus, the inventors have presented a treatment allowing both crosslinking and structuring of the collagenic component treated, simultaneously with its sterilization, which, from a wet material substantially free of any complementary crosslinking agent and, preferably, not crosslinked, leads to a ready-to-use material having defined properties, particularly from the standpoint of its mechanical strength and its in vivo degradation time.

According to the invention, the term "structuring" of the collagenic component refers to the balance between the degree of crosslinking and the degree of hydrolysis of said collagenic component, which results in biomaterials of greater or lesser strength.

According to the invention, the nature of the collagenic component refers in particular to its state (moisture content), its pH or its functionalization, as the case may be.

The collagenic component used in the process of the invention is in the wet state. The expression "wet state" is used here to mean a material having a

moisture content of greater than 30%, more preferably between 40 and 95%.

- By way of comparison, the dry state corresponds to a material whose moisture content is less than 30%, the content preferably being between 5 and 20%.

In this case, the collagen may be present, in the wet state, in the form of a gel or an aqueous solution, or in the partially dehydrated state, in the form of a film, the moisture content being in the latter case close to 30%, unlike the gels and solutions which contain a much larger amount of water.

- Whatever its form, the concentration of the collagenic component (solids content) is a minimum of 0.5%, the concentration preferably being greater than 2.5%.

The collagenic component used for the purposes of the invention may consist of or comprise collagen which is either of animal or human origin or is obtained by genetic recombination means. It is preferable to use native collagen, dissolved in acid pH, or else collagen as obtained after a pepsin digestion treatment. In particular, it may be type I bovine collagen or type I or type III human collagen, or else mixtures of the latter in any proportion.

The collagenic component may also consist of or comprise collagen modified by oxidative scission, especially using periodic acid or one of its salts using the technique mentioned above.

It will be briefly recalled that this technique consists in subjecting an acid solution of collagen to the action of periodic acid or one of its salts by mixing it with a solution of this acid or salt with a concentration of between 1M and 10^{-5} M, preferably between 5×10^{-3} M and 10^{-1} M at a temperature close to

room temperature, for a time ranging from 10 minutes to 72 hours.

5 According to the invention, an aqueous acid solution of collagen whose concentration is between 5 and 50 g/l is used, the concentration preferably being 30 g/l.

10 This treatment causes scissions in certain constituents of the collagen, namely hydroxylisine and the sugars - and thus creates reactive sites without causing crosslinking thereof as long as the pH remains acid.

15 Oxidative scission of the collagen has the function of allowing subsequent moderate crosslinking of the collagenic material but the invention does not exclude the possibility of carrying out this function by other moderate crosslinking means, for example by beta or gamma radiation, or other moderate crosslinking agents, for example chemical agents at sufficiently low and
20 nontoxic doses.

25 The collagenic component employed according to the invention may also consist of or comprise collagen that has lost, at least partly, its helical structure, especially by heating to a temperature above 37°C, preferably between 40 and 50°C for less than an hour.

30 A final preparation may especially be obtained, which may be likened to gelatin, but the molecular weight of the elementary chains of which is greater than or equal to 100 kDa.

35 Treating the collagen solution by heating to a temperature of above 37°C results in the gradual loss of the helical structure of collagen, but the invention does not exclude the possibility of carrying out this function by other physical or chemical means, for example by ultrasound or by the addition of chaotropic agents.

The collagenic component may also be formed from or comprise collagen functionalized at the level of the amino and/or carboxyl functional groups of the amino acids, for example by succinylation or methylation, or by the grafting of fatty acids, or any other method known to chemically modify collagen.

The invention also applies to mixtures of the various aforementioned collagenic components in any proportions.

The collagenic component according to the invention may also contain a macromolecular hydrophilic additive.

According to the present invention, the macromolecular hydrophilic additive has a molecular weight advantageously greater than 3 000 daltons.

Examples of this are synthetic hydrophilic polymers advantageously having a molecular weight of between 3 000 and 20 000 daltons. Polyethylene glycol is particularly preferred.

Other examples are polysaccharides, among which may be mentioned starch, dextran and cellulose, which are preferred.

Provision may also be made to use such polysaccharides in the oxidized form by revealing carboxylic functions in these molecules.

Mucopolysaccharides may also be suitable for purposes of the invention, but these are not preferred as their particular animal origin makes them difficult to prepare while meeting the regulatory standards on traceability.

The hydrophilic additive is selected according to various parameters connected especially with its application, such as its price, its harmlessness, its biodegradability and/or its ability to be easily removed, especially via the kidneys, in the case of therapeutic application.

The concentration of the hydrophilic additive is from 2 to 10 times less than that of the collagenic component.

The process for preparing a collagenic material according to the present invention will be described below in more detail.

The process comprises a step in which the collagenic component as defined above is subjected to irradiation by beta rays with variable doses according to the desired mechanical strength of the final biomaterial and to its *in vivo* rate of biodegradation.

Advantageously, the collagenic component is treated at neutral pH, preferably between 6.5 and 8, for the purpose of favoring the crosslinking reactions and of obtaining a biomaterial which is biocompatible by virtue of the physiological pH.

The collagenic component is crosslinked/structured by irradiation with beta rays at sterilizing doses, advantageously of about 5 to 50 kGrays, preferably between 25 and 35 kGrays.

Under certain conditions, the doses may be reduced, for example down to 5 kGrays, for materials which are already sterile or have a very low degree of contamination, thereby making it possible to lower the degree of crosslinking.

According to the invention, the beta-irradiation treatment applied to a collagenic component in the wet

state makes it possible to obtain a material having a high degradation resistance which is thus biodegradable in vivo over several weeks, whereas exposure to gamma radiation results in a biomaterial having a low degradation resistance, which will thus be biodegradable in vivo over a few days.

These results are the opposite of those obtained for a collagenic component in the dry state, for which irradiation by beta rays results in a biomaterial which will degrade over a few days, whereas gamma irradiation results in a biomaterial which will degrade over a few weeks.

According to an alternative way of implementing the invention, the collagenic component intended to be structured by irradiation is combined beforehand with a network of undenatured collagen fibers, which is advantageously in the form of a compacted compress.

This compress may be prepared from native collagen oxidized using periodic acid or one of its salts.

Fibers are formed from the resulting solution and they are then crosslinked by neutralization.

The oxidized collagen fibers, of helical structure, thus crosslinked are freeze-dried and dehydrated, and then compacted to form the compress.

Next, a solution of collagenic component, prepared as indicated above, is deposited on this compacted fibrous collagen compress.

The assembly is advantageously dried and partially rehydrated in order to increase the concentration of the collagenic component.

Next, the irradiation treatment as described above is carried out.

Thus, the aforementioned assembly is structured/cross-linked, resulting in a bicomposite comprising a layer forming a film based on a crosslinked collagenic component combined with a compacted compress of crosslinked collagen fibers with interpenetration of the crosslinked networks.

10

In general, this process can be applied to woven or nonwoven compresses of collagen fibers advantageously of helical structure.

15 The collagenic materials obtained by the process of the invention are useful for the prevention of post-operative adhesion and/or the healing of wounds.

20 Such materials are particularly useful for promoting the healing of skin wounds and surgical wounds. Their biocompatible nature makes them very easily colonizable by the cells of the various types of tissue with which they are brought into contact.

25 In the case of internal wounds, it has been found that this healing takes place harmoniously without resulting in anarchic fibrous tissue proliferation responsible for post-operative adhesion.

30 The healing activity of these materials may, of course, be enhanced by the addition of cell differentiation and growth factors.

35 The materials according to the invention are therefore recommended for rapidly ensuring high-quality healing, as close as possible to the initial anatomy.

The collagenic materials combined with a network of collagen fibers are also useful for wound healing, as

indicated above. They have the advantage of being able to be applied by sutures and by staples, given their very high strength resulting from the irradiation with beta rays.

These materials may also be used for tissue or wall replacement (for example for esophageal walls, intestinal walls, etc.) or for filling tissues or walls (in the event of partial ablation of part of a tissue or wall).

EXAMPLES

EXAMPLE 1: Structuring of a heated collagen gel.

An acid solution of type I bovine collagen, having a concentration of 16%, was prepared by dissolving the acid collagen powder in demineralized ultrafiltered water, at a temperature of between 40 and 60°C, for a time of less than 30 minutes. The solution was neutralized to a pH of 7.45 by the addition of normal sodium hydroxide as soon as the collagen solution was sufficiently fluid, i.e. 5 to 10 minutes after putting the collagen into water, in order to prevent hydrolysis of the collagen.

Next, the collagen solution was sterilely filtered over a membrane of 0.22 μ m porosity and kept at a temperature between 0 and 10°C before use.

A final preparation was obtained which may be likened to gelatin, but the molecular weight of the elementary chains of which was greater than or equal to about 100 kDa.

Other sources of collagen known to those skilled in the art may be used to obtain heated collagen as described above in this example.

In the case of type I bovine collagen, it may be acid-soluble (extracted from skins or tendons at acid pH) or dissolved by digestion with pepsin, which facilitates the subsequent sterilizing filtrations of the heated collagen.

The heated collagen solution obtained is then formed by molding, "prilling" (the formation of beads by passing through capillaries and collecting the drops), partial drying (which makes it possible to increase the concentration of the collagenic component) or any other process at a temperature between 40 and 70°C, and is then cooled to a temperature between 0 and 25°C.

The purpose of these treatments is to obtain biomaterials of any form, suitable for the desired applications, such as, for example, capillary tubes, beads, microbeads, capsules and films, possibly containing molecules of therapeutic benefit.

The biomaterial prepared is crosslinked and sterilized either by gamma irradiation or by beta irradiation with a dose of 25 to 35 kGy.

The biomaterial irradiated by gamma rays dissolves in demineralized water, at 37°C, in less than 24 hours.

On the other hand, the treatment by beta irradiation highly crosslinks the biomaterial. The latter does not degrade in demineralized water at 60°C, even after one day. Its water absorptivity is low, even zero. It is less than 10% of the weight of the biomaterial. Its biodegradation in vivo is slow and requires several weeks when the site of implantation of the biomaterial, in an animal, is subcutaneous or in contact with viscera.

According to a variant, this material may be prepared from a solution of native collagen having a

concentration of between 0.5 and 3%, containing 5 g/l of NaCl, and not subjected to the heating step so as to maintain the helical structure of the collagen.

5 **EXAMPLE 2: Structuring of a partially rehydrated collagen film.**

The material of Example 1 was prepared in the form of a film 2 mm in thickness, without any chemical additive.

10

Before the final treatment step by irradiation, the film obtained was dehydrated in a stream of dry air and filtered for 24 hours.

15

The dry film obtained was then rehydrated for 5 to 10 minutes in distilled water.

20

The partially rehydrated film was packaged in a package impermeable to water vapor, and then subjected to the beta or gamma irradiation treatment at a dose of 25 to 35 kilograys.

25

The film finally obtained measured between 0.5 and 1 mm in thickness, depending on the rehydration time applied previously. Its collagen content was between 30 and 60%.

30

The material sterilized by beta irradiation was highly resistant to stretching forces and degraded *in vivo*, subcutaneously, over more than 3 weeks.

35

The material sterilized by gamma irradiation had little resistance to stretching forces, spontaneously swelled in contact with water at 37°C and degraded *in vivo* after implantation in less than one week.

As a variant, this material may be prepared from a solution of native collagen having a concentration of between 0.5 and 3%, containing 5 g/l of NaCl, and not

subjected to the heating step so as to maintain the helical structure of the collagen.

- EXAMPLE 3: Production of a suturable material by combination of the collagenic material of Example 2 with a network of collagen fibers of helical structure.**

a) Preparation of the network of collagen fibers.

- 10 An acid solution of type I bovine collagen having a concentration of 1% was prepared by dissolving the acid powder in ultrafiltered demineralized water at 20°C.

- 15 Orthoperiodic acid was added to this solution, in the dark, so as to obtain a final concentration of $5 \times 10^{-3}M$ for the purpose of preparing oxidized collagen fibers according to Patent FR 2 601 371.

- 20 After 2 hours' treatment, this solution was injected into a series of parallel capillaries about 300 microns in internal diameter, which thus produced fine collagen tubes which were cut into units of 4 cm in length by an automatic cutting device. These fine collagen capillaries were collected, loose, in an alkaline
25 buffer solution of 0.05M sodium hydroxide at 9.3 pH, to which 30% ethanol was added.

- Under these conditions, the oxidized collagen crosslinked immediately and the collagen tubes became
30 insoluble. The tubes thus crosslinked were washed in successive baths of ultrafiltered water. Next, a suspension of these fibers was made, containing 2% of collagenic solids, to which 1% glycerol was added, and spread out into plaques 5 mm in thickness.
35

The plaques were then freeze-dried and the dehydrated compresses were compacted by applying pressure, in order to obtain a thickness from 1 to 2 mm.

b) Preparation of the heated collagen solution.

A heated 5% collagen solution was produced as described in Example 1 or 2.

5

c) Combining of the above two materials.

10 The solution prepared in "b)" was poured onto the compacted compress described in section "a)" in an amount of approximately 0.2 ml/cm².

Next, the assembly was dried in a sterile laminar flow for 24 hours.

15 Next, the composite was partially rehydrated by immersion in water for 10 minutes.

20 The material was packaged in a package impermeable to water vapor and sterilized by beta irradiation (beam of accelerated electrons).

25 An extremely stretch-resistant material was obtained, the mechanical properties of which made it able to be used with the surgical techniques of suturing and stapling.

30 This material consists only of collagen, without any chemical additive. It is nontoxic, fully tolerated by the body and can be used as a substitute for the animal tissues currently used by surgeons (fascia lata, dura mata, etc.) in tissue and wall replacement or filling applications, or for healing applications.

EXAMPLE 4: Structuring of collagenic hydrocolloids
35 **consisting of oxidized native collagen fibers.**

The collagenic hydrocolloids were produced from native bovine collagen, not digested by pepsin, and oxidized

by periodic acid according to the process described in Patent US 4 931 546.

5 Fibers of type I native collagen extracted from the skins of young calves were employed. Other collagen sources known to those skilled in the art could have been used.

10 A 30 g/l collagen solution was prepared by suspension in 0.01N HCl, in a volume of 720 ml. Periodic acid at the final concentration of 8mM, that is to say 1.83 g/l, was added.

15 The oxidation was carried out in the dark at a temperature of $22 \pm 3^\circ\text{C}$ for $3 \text{ h} \pm 30$ minutes, with stirring.

20 Next, the oxidized collagen was precipitated by adding 240 g/l NaCl until a final NaCl concentration of 41 g/l was obtained.

25 After waiting for 30 minutes, the precipitate was collected by decanting through a cloth screen, of porosity between 20 and 100 μm , and then washed 4 times with a 41 g/l NaCl solution in 0.01N HCl in order to remove any traces of periodic acid or of its derivatives formed during oxidation of the collagen. A 110 g precipitate was obtained.

30 Next, the sodium chloride was removed by three successive washings of the saline collagen precipitate, using an acetone/water mixture (80/20, m/m).

35 A final washing with 100% acetone made it possible to obtain 51.5 g of a concentrated acetone precipitate of uncrosslinked, acid oxidized collagen containing no toxic substances due to the use of periodic acid.

The acetone precipitate was taken up in 390 ml of ultrafiltered demineralized (apyrogenic) water at 40°C for 5 to 10 minutes, in order to obtain a collagen concentration of 4.1%. The mixture was then heated for 5 30 minutes at 50 ± 5°C.

After use, the oxidized heated collagen solution may be stored at -20°C.

- 10 In order to produce the hydrocolloid, a sterile solution of PEG 4000 (polyethylene glycol having a molecular weight of 4 000) was added at 38°C to the heated oxidized collagen with a final concentration of 4.1%, as prepared above, in order to achieve a final
- 15 PEG concentration of 1.3% and a final total collagen content of 3.9%. The pH of this solution was then neutralized to 7.3.

- 20 The collagen mixture was poured into hydrophobic supports made of polystyrene or PVC, in an amount of 0.2 g/cm². It was evaporated, in a stream of sterile air, for 18 to 24 hours, at a temperature close to 22°C. The resulting film was rehydrated for 15 to 20 minutes in apyrogenic demineralized water in order to
- 25 obtain a hydrocolloid. This biomaterial was structured and sterilized by irradiation with beta or gamma rays, at a dose of between 25 and 35 kGy. Its moisture content before sterilization is preferably between 75 and 95%.

- 30 The hydrocolloids structured by irradiation using gamma rays disintegrated in less than 24 hours, at 37°C, when they were immersed in apyrogenic demineralized water.

- 35 In contrast, beta irradiation, with the abovementioned doses, made it possible to obtain a stronger hydrocolloid which retained its integrity, even after having been immersed in apyrogenic demineralized water at 37°C for 24 hours.

EXAMPLE 5: Structuring of collagenic hydrocolloids consisting of unoxidized native collagen fibers.

- 5 The hydrocolloids described in this example represent a variant of Example 4.

They were prepared from unoxidized heated collagen and PEG 4000 as macromolecular hydrophilic additive.

10

Acid native bovine collagen I was taken up in ultrafiltered demineralized water to a final concentration of 3%, the water containing 1% PEG 4000. The mixture was kept at 42°C, with stirring, until a homogeneous solution was obtained, that is to say in less than 30 minutes. The mixture was then vacuum-degassed.

15

20

Next, this mixture was poured into hydrophobic supports made of polystyrene or PVC, in an amount of 0.27 g/cm².

It was dried in a stream of sterile air for 18 to 24 hours.

25

The resulting film was rehydrated for 15 to 20 minutes in a physiological buffer so as to obtain a film of neutral pH, between 7 and 8. For this purpose, a 150mM phosphate buffer, of 8.2 pH, may be used.

30

This biomaterial was structured and sterilized by irradiation with beta or gamma rays with a dose of between 25 and 35 kGy. Its moisture content before sterilization is preferably between 75 and 95%.

35

The properties of the materials obtained were comparable to the materials described in the previous examples. Sterilization by beta irradiation makes the hydrocolloid based on unoxidized native bovine

collagen I stronger than sterilization by gamma irradiation.

EXAMPLE 6: Structuring of collagenic hydrocolloids consisting of oxidized pepsinized bovine collagen I.

The hydrocolloids described in this example represent a variant of Examples 4 and 5.

- 10 Pepsinized bovine collagen I was used. Type I or III human collagens, or a mixture thereof in any proportions, can be used in the same way.

- 15 The collagen was oxidized as described in Example 4 with the following modifications:

- 20 The acetone oxidized collagen precipitate was taken up in ultrafiltered demineralized water at 40°C to a final concentration of 3%. Next, it was heated for 30 minutes at 50°C. The oxidized heated collagen solution was sterilized by filtration over a membrane of 0.45 μ m porosity in an oven at 40°C.

- 25 PEG 4000 as a 20% aqueous solution was added, at a temperature of 38°C, to the oxidized collagen as prepared above, in order to achieve a final PEG concentration of 1%. The mixture was neutralized to a pH of 7.0 with 0.5N and 0.1N sodium hydroxide. Next, it was spread out in hydrophobic supports made of
30 polystyrene or PVC, in an amount of 0.27 g/cm².

- It was dried in a stream of sterile air for 18 to 24 hours at a temperature close to 22°C. It was then rehydrated in ultrafiltered demineralized water.
35

This biomaterial was structured and sterilized by irradiation with beta or gamma rays at a dose of between 25 and 35 kGy.

Its moisture content before sterilization is preferably between 75 and 95%.

- 5 As for the previous examples carried out on wet biomaterials, beta irradiation resulted in stronger materials than gamma irradiation.

10 **EXAMPLE 7: Structuring of collagenic hydrocolloids consisting of unoxidized heated pepsinized type I collagen.**

The hydrocolloids described in this example represent a variant of Examples 4, 5 and 6.

- 15 The collagenic hydrocolloids were produced from type I native bovine collagen digested by pepsin and heated.

20 Heated type I or III human collagens, or a mixture thereof in any proportions, can be used in the same way.

A 3% solution of collagen, heated and neutralized, to 7.45 pH, prepared according to example 1, was employed.

- 25 A concentrated sterile PEG 4000 solution was added, at 42°C, to the heated 3% collagen in order to obtain a final PEG concentration of 0.9% and a final collagen concentration of 2.7%. The pH of the solution was adjusted to 7.0 by addition of concentrated sodium
30 hydroxide solution.

Next, this mixture was poured into hydrophobic supports made of polystyrene or PVC, in an amount of 0.27 g/cm².

- 35 The mixture was dried in a stream of sterile air for 18 to 24 hours at a temperature close to 22°C.

The resulting film was rehydrated for 15 to 20 minutes in ultrafiltered demineralized water.

This biomaterial was structured and sterilized by beta or gamma irradiation with a dose of between 25 and 35 kGy.

5

Before sterilization, its moisture content was preferably between 75 and 95%.

10

As for the previous examples, produced from wet biomaterials, gamma irradiation resulted in weaker materials than beta irradiation.

COMPARATIVE EXAMPLE: Structuring of a dry collagen film.

15

A collagen film was produced as described in Patent Application FR 97/11589.

20

Heated oxidized collagen, prepared according to example 6[7], was employed.

25

The collagen used as raw material for the preparation of the heated oxidized collagen was type I bovine collagen, optionally dissolved by digestion in pepsin, and purified by saline precipitations, using the techniques already described. Type I or III human collagens, or a mixture thereof in any proportions, could be used in the same way.

30

A concentrated sterile solution of PEG 4000 and glycerol was added to a 3% solution of oxidized heated collagen in order to obtain a final PEG concentration of 0.9%, a final glycerol concentration of 0.54% and a final total collagen concentration of 2.7%. The pH of the solution was adjusted to 7.0 by addition of a concentrated sodium hydroxide solution.

35

This solution was poured as a thin layer, with a density of 0.133 g/cm², onto a flat hydrophobic support

of the PVC or polystyrene type. The film was dried in a stream of sterile air at a temperature close to 22°C.

The average thickness of the film obtained was 40 to 50 μm , with an average moisture content of 10%.

The dry film was irradiated by beta or gamma rays with a dose of between 25 and 35 kGy.

- 10 In this case, the dry film irradiated by gamma rays had better mechanical properties than the film irradiated by beta rays, as indicated by the lower degree of swelling of the films treated by gamma rays. Similarly, the *in vivo* biodegradation of the dry film treated by
- 15 gamma rays took more than 3 weeks. In contrast, the dry film irradiated by beta rays was "digested" *in vivo* in less than one week.

Irradiation mode	Resistance to	
	degradation in acid medium (pH 2) at 37°C	<i>In vivo</i> biodegradation
25-35 kGy beta		
(beam of accelerated electrons)		
Dry state	low	a few days
Wet state	high	several weeks
25-35 kGy gamma		
(radioactive source)		
Dry state	high	several weeks
Wet state	low	a few days

CLAIMS

1. A process for preparing a crosslinked collagenic material which is biocompatible and nontoxic and has a controlled *in vivo* rate of biodegradation, characterized in that it comprises subjecting a collagenic component substantially free of any complementary crosslinking agent, and preferably not crosslinked, in the wet state to irradiation by beta rays, the collagenic material obtained being sterile and biodegradable over a few days to several weeks.
2. The process as claimed in claim 1, characterized in that the collagenic compound has a moisture content of greater than 30%, preferably greater than 40%.
3. The process as claimed in either of claims 1 and 2, characterized in that the collagenic component is in the form of a gel.
4. The process as claimed in either of claims 1 and 2, characterized in that the collagenic component is in the form of an aqueous solution.
5. The process as claimed in any one of the preceding claims, characterized in that the collagenic component has a neutral pH, preferably between 6.5 and 8.
6. The process as claimed in any one of the preceding claims, characterized in that the concentration of the collagenic component (solids content) is a minimum of 0.5% and preferably greater than 2.5%.
7. The process as claimed in any one of the preceding claims, characterized in that the collagenic

component consists of or comprises collagen that has at least partially lost its helical structure.

5 8. The process as claimed in claim 7, characterized in that the collagen that has at least partially lost its helical structure is formed from unhydrolyzed collagen consisting mostly of α chains.

10 9. The process as claimed in either of claims 7 and 8, characterized in that the collagenic component consists of or comprises collagen that has at least partially lost its helical structure by heating above 37°C, preferably between 40 and 15 50°C.

10 10. The process as claimed in any one of claims 1 to 6, characterized in that the collagenic component consists of or comprises oxidized collagen.

20 11. The process as claimed in claim 10, characterized in that the oxidized collagen consists of collagen modified by oxidative scission using periodic acid or one of its salts.

25 12. The process as claimed in any one of claims 1 to 6, characterized in that the collagenic component comprises collagen functionalized at the level of the amino and/or carboxyl functional groups of the 30 amino acids.

35 13. The process as claimed in any one of the preceding claims, characterized in that the collagenic component comprises a macromolecular hydrophilic additive.

14. The process as claimed in claim 12, characterized in that the macromolecular hydrophilic additive has a molecular weight greater than 3 000 daltons.

15. The process as claimed in either of claims 13 and 14, characterized in that the macromolecular hydrophilic additive is a hydrophilic polymer having a molecular weight of between 3 000 and 20 000 daltons.
5
16. The process as claimed in any one of claims 13 to 15, characterized in that the macromolecular hydrophilic additive is polyethylene glycol.
10
17. The process as claimed in any one of claims 13 to 16, characterized in that the macromolecular hydrophilic additive is chosen from polysaccharides, especially starch, dextran and cellulose, or mucopolysaccharides.
15
18. The process as claimed in claim 17, characterized in that the macromolecular hydrophilic additive is a polysaccharide in oxidized form.
20
19. The process as claimed in any one of the preceding claims, characterized in that the collagenic component is irradiated with a dose of 5 to 50 kGy.
25
20. The process as claimed in any one of the preceding claims, characterized in that the collagenic component is irradiated with a dose of 20 to 50 kGy, preferably 25 to 35 kGy.
30
21. The process as claimed in any one of the preceding claims, characterized in that the collagenic component is irradiated by beta rays, the resulting collagenic material being highly crosslinked and biodegradable in vivo over several weeks.
35

22. The process as claimed in any one of the preceding claims, characterized in that the collagenic component in the wet state is combined with a network of collagen fibers preferably of helical structure, prior to its irradiation.

23. The process as claimed in claim 22, characterized in that the network of collagen fibers consists of a compress of compacted fibers, obtained from an acid solution of native collagen, by treatment using periodic acid or one of its salts, formation of fibers and then crosslinking by neutralization, the resulting crosslinked collagen fibers of helical structure being compressed by applying pressure, and in that a solution of a collagenic component is deposited on said compress and then the assembly is irradiated by beta rays.

24. A collagenic bicomposite which is biocompatible, nontoxic and sterile, has a controlled *in vivo* rate of biodegradation and is able to be applied by sutures or staples, characterized in that it comprises only, or mainly, two layers intimately associated and crosslinked with interpenetration of the crosslinked networks, one of said layers being formed from a film based on a crosslinked collagenic component and the other from a compacted compress formed from crosslinked collagen fibers rendered insoluble, especially collagen fibers having a helical structure, prepared from collagen dissolved or dispersed in an aqueous solution.

25. The collagenic bicomposite as claimed in claim 24, characterized in that it is crosslinked by the process according to either of claims 22 and 23.

26. The collagenic bicomposite as claimed in either of claims 24 and 25, characterized in that the

collagenic component is as defined in any one of claims 7 to 18.

13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68
69
70
71
72
73
74
75
76
77
78
79
80
81
82
83
84
85
86
87
88
89
90
91
92
93
94
95
96
97
98
99
100

DECLARATION FOR USA PATENT APPLICATION

(including Design and National Stage PCT)

Attorney's Docket ID: _____

As a below named inventor, I hereby declare that:

My residence, mailing address and citizenship are as stated below adjacent to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought

on the invention entitled: **"Preparation of a collagenic material with controlled in vivo degradation"**

the specification of which:

☒ is attached hereto.

(or)

_____ was filed on _____ as U.S. Application No. or PCT International Application No. _____

and (if applicable) was amended on _____

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment specifically referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below, where priority is not claimed, any foreign application for patent or inventor's certificate, or any PCT International application, having a filing date before that of the application on which priority is claimed. (____ ADDITIONAL APPLICATIONS IDENTIFIED ON ATTACHED SHEET)

Prior Foreign Application No. _____

Country _____

Day/Month/Year Filed _____

Priority Not Claimed

98 15 072 ✓

FRANCE ✓

November 30, 1998 ✓

I hereby claim the benefit under 35 U.S.C. 120 of any U.S. application(s), or 365(c) of any PCT application designating the U.S., listed below; and insofar as the subject matter of each claim of this application is not disclosed in the prior U.S. or PCT application in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56 which became available between the filing date of the prior application and the national or PCT filing date of this application. (____ ADDITIONAL APPLICATIONS IDENTIFIED ON ATTACHED SHEET)

U.S. or PCT Parent Application No. _____
PCT/FR99/02746 ✓

Parent Filing Date (Day/Month/Year)
November 9, 1999 ✓

Parent Patent No. (if applicable) _____

As a named inventor, I hereby appoint the registered practitioners of LARSON & TAYLOR, PLC associated with Customer Number 000881 to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Direct all correspondence to that Customer Number

Direct all telephone calls to

at TEL (703) 739-4900 (Fax: 703-739-4577) e-mail _____



000881

PATENT, TRADEMARK OFFICE

I further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and under 18 U.S.C. 1000 and other such willful false statements may jeopardize the validity of the application or any patent issued thereon

SOLE OR FIRST INVENTOR		Citizenship
Given Name (first and Middle (if any))	<u>Yves</u>	<u>French</u> ✓
Full Mailing Address	<u>91 rue Alexandre Boutin - 69100 VILLEURBANNE France</u> <u>FRX</u>	Family Name or Surname <u>BAYON</u>
Residence - City, State/Country (if different from PO address)	<u>The same as above</u>	
SIGN AND DATE HERE Inventor's Signature _____		Date <u>28-04-01</u>
SECOND JOINT INVENTOR (if any)		Citizenship
Given Name (first and Middle (if any))	<u>Philippe</u>	<u>French</u> ✓
Full Mailing Address	<u>23 Grande Rue - 69540 TRIGNY France</u> <u>FRX</u>	Family Name or Surname <u>GRAVAGNA</u>
Residence - City, State/Country (if different from PO address)	<u>The same as above</u>	
SIGN AND DATE HERE Inventor's Signature _____		Date <u>23/04/2001</u>
THIRD JOINT INVENTOR (if any)		Citizenship
Given Name (first and Middle (if any))	<u>Jean-Louis</u>	<u>French</u> ✓
Full Mailing Address	<u>1 rue des Greffieres - 69890 LA TOUR DE SALVAGNY - France</u> <u>FRX</u>	Family Name or Surname <u>TAYOT</u>
Residence - City, State/Country (if different from PO address)	<u>The same as above</u>	
SIGN AND DATE HERE Inventor's Signature _____		Date <u>April 23, 2001</u>
FOURTH JOINT INVENTOR (if any)		Citizenship
Given Name (first and Middle (if any))		
Full Mailing Address		Family Name or Surname
Residence - City, State/Country (if different from PO address)		
SIGN AND DATE HERE Inventor's Signature _____		Date